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 Section I - IDENTIFICATION
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Eutectic Canada Inc.
 428 Aimé-Vincent
 Vaudreuil-Dorion, Québec
 J7V 5V5

Emergency Telephone: (514) 695-7500
 Product Name: EutecTor Flux 180
 AWS Standard Terminology: Welding Flux
 WHMIS Classification: D2-B Other Toxic Effects

Transport of Dangerous Goods: Not applicable

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 Section II - HAZARDOUS INGREDIENTS
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Ingredient	Range wt%	CAS Number	Exposure Limit mg/m3
Potassium tetraborate	15-40	1332-7-0	Not available
Potassium bifluoride	10-30	7789-29-9	2.5 (fluoride)
Boric acid	10-30	10043-35-3	10
Water	10-30	7732-18-5	Not listed

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 Section III - PHYSICAL / CHEMICAL CHARACTERISTICS
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The following data should only be used in the context of the Material Safety Data Sheet.

Physical State: Paste
 Appearance and Odour: White odorless paste

Solubility (water @ 20 deg C): Soluble

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 Section IV - FIRE AND EXPLOSION DATA
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Flammable: No

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Section V - REACTIVITY
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Level of stability: Stable
Hazardous Polymerization: Will not occur

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Section VI - HEALTH HAZARD DATA
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Route of Entry/Exposure: Skin / eye contact, inhalation, ingestion Short and Long Term Effects: Inhalation of fumes may cause respiratory track irritation. Skin may become sensitized with prolonged contact. Poison by ingestion.

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Section VII - EMERGENCY FIRST AID
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Eyes and skin: Rinse thoroughly with clear water.
Inhalation: Remove to well ventilated area. Obtain medical assistance if necessary.
Ingestion: Poison. Obtain medical assistance.

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Section VIII - PREVENTIVE MEASURES
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Personal protective equipment: Use CSA approved respirator for protection against fumes. Wear protective goggles and chemical resistant gloves.

Storage and handling: Keep in tightly closed glass or plastic containers. Do not store near open flame.

Steps to be taken if material is released or spilled: Avoid skin or eye contact. Absorb with an inert material.

Waste Disposal Method: Prevent waste from contaminating environment. Disposal should be in accordance with local, provincial and federal regulations.

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Section IX - PREPARATION DATE OF MATERIAL SAFETY DATA SHEET
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Prepared by: Director of Products and Services
Contact Number: 514-695-7500
Date Prepared: 30/09/99
Date revised: 30/09/2010 Expiration Date: 30/09/2013