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Section I - IDENTIFICATION
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Eutectic Canada Inc.
428 Aimé-Vincent
Vaudreuil-Dorion, Québec
J7V 5V5

Emergency Telephone: (514) 695-7500

Product Name: EutecTor Flux 850
AWS Standard Terminology: Welding Flux
WHMIS Classification: D-2B Other Toxic Effects

Transportation of Dangerous Goods: Not Applicable

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Section II - HAZARDOUS INGREDIENTS
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Ingredient	Range wt%	CAS Number	Exposure Limit mg/m3
Potassium tetraborate	10-30	1332-77-0	Not listed
Boric acid	10-30	10043-35-3	10
Lithium chloride	10-30	744-7418	Not listed
Potassium fluoroborate	10-30	14075-53-7	2.5 (fluoride)
Zinc chloride	5-10	7783-49-5	1 (fume)

Contains no other hazardous ingredients.

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Section III - PHYSICAL / CHEMICAL CHARACTERISTICS
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The following data should only be used in the context of the Material Safety Data Sheet.

Physical State: Paste
Appearance and Odour: White odourless paste.

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Section IV - FIRE AND EXPLOSION DATA
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Flammable: No

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Section V - REACTIVITY
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Level of stability: Stable
Hazardous Polymerization: Will not occur

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Section VI - HEALTH HAZARD DATA
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Route of Entry/Exposure: Skin contact, eye contact, inhalation, ingestion.
Short and Long Term Effects: Inhalation of fumes may cause respiratory track irritation from prolonged contact. Irritant to tissue. Poison by ingestion.

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Section VII - EMERGENCY FIRST AID
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Eyes and skin: Rinse thoroughly with clear water.
Inhalation: Remove to well ventilated area. Obtain medical assistance if necessary.
Ingestion: Poison. Obtain medical assistance.

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Section VIII - PREVENTIVE MEASURES
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Personal protective equipment: Use SCA approved respirator for protection against fumes. Wear protective goggles and chemical resistant gloves.

Storage and handling: Keep in tightly closed glass or plastic containers. Do not store near open flame.

Steps to be taken if material is released or spilled: Avoid skin or eye contact. Absorb with an inert material.

Waste Disposal Method: Prevent waste from contaminating environment. Disposal should be in accordance with local, provincial and federal regulations.

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Section IX - PREPARATION OF MATERIAL SAFETY DATA SHEET
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Prepared by: Director of Products and Services
Contact number: 514-695-7500
Date prepared: 30/09/99
Date revised: 30/09/2010 - Expiration Date: 30/09/2013