

**MATERIAL SAFETY DATA SHEET**

MAY BE USED TO COMPLY WITH OSHA'S HAZARD COMMUNICATION STANDARD, 29 CFR 1910.1200 AND SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA) OF 1986 PUBLIC LAW 99-499. STANDARD SHOULD BE CONSULTED FOR SPECIFIC REQUIREMENTS.

**SECTION I (IDENTIFICATION)**

**MANUFACTURER/ SUPPLIERS NAME:** **EUTECTIC CORPORATION**  
 N94 W14355 Garwin Mace Drive  
 Menomonee Falls, WI 53051 USA

**TELEPHONE NUMBER:**  
 1-800-558-8524

**PRODUCT NAME:** **Eutectic 157**

**PRODUCT CLASSIFICATION:** **Solder Alloy**

**SECTION II (HAZARDOUS INGREDIENTS/IDENTITY INFORMATION)**

**IMPORTANT:** This section covers the materials from which these products are manufactured. The fumes and gases produced during normal use of these products are covered in Section V. The term "Hazardous" in "Hazardous Ingredients" should not only be interpreted as a term required and defined in OSHA Hazard Communication Standard (29 CFR Part 1910.1200), but also as defined by other regulatory agencies. The chemicals or compounds subject to reporting under Title III, in Section 313, of the Superfund Amendments and Reauthorization Act (SARA) are marked by the symbol #.

**WARNING:** This product contains or produces a chemical known to the State of California to cause birth defects (or other reproductive harm) and cancer. (California Health & Safety Code 25249.5 et seq.)

<u>INGREDIENTS</u>	<u>CAS NUMBER</u>	<u>Exposure Limit (mg/m<sup>3</sup>)</u>		<u>Percent Ingredients (by weight)</u>
		<u>OSHA PEL</u>	<u>ACGIH-TLV</u>	
Tin	7440-31-5	2	2	60 – 100
Silver #	7440-22-4	0.01	0.01	3 – 7

**SECTION III (PHYSICAL DATA)**

Silver color, solid, no characteristic odor.

**SECTION IV (FIRE AND EXPLOSION HAZARD DATA)**

**Nonflammable:** Brazing flames can ignite combustibles. Refer to American National Standard Z49.1 for fire prevention during welding/brazing. Rating under National Fire Protection 704: Health, 1; Flammability, 0; Reactivity, 0. Use CO<sub>2</sub> or dry chemical extinguisher. Use NIOSH approved self-contained breathing apparatus and full protective clothing if involved in fire. Finely divided dust may form explosive mixtures with air.

**SECTION V (REACTIVITY DATA)**

**STABILITY:** Stable

**CONDITIONS TO AVOID:** None

Boiling Point: Tin: 2270 °C  
 Silver: 2210 °C

**INCOMPATIBILITY (Conditions to avoid):** Strong acids/alkalis

**HAZARDOUS POLYMERIZATION:** will not occur.

Dust should be kept at a minimum. Brazing fumes cannot be classified simply. The composition and quantity of both are dependent upon the metal being brazed, the process, procedure, and the filler material used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coatings on the metal being soldered (such as paint, plating, or galvanizing), the number of workers and the volume of the work area, the quality and the amount of ventilation, position of the worker's head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing activities).

When the material is consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section II. Fume and decomposition products, not the ingredients in the flux are important. Decomposition products include those originating from the volatilization, reaction, or oxidation of materials in Section II, plus those from the base metal and coating, etc., as noted above. These components are virtually always present as complex oxides and not as metals (Characterization of Arc Welding Fume: American Welding Society).

Monitor fume levels. One recommended way to determine the composition and quantity of fumes and gas to which workers are exposed is to take an air sample in the worker's breathing zone (see ANSI/AWS F1.1, F1.2, F1.3, F1.4, and F1.5, available from the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126).

**SECTION VI (HEALTH HAZARD DATA)**

**Threshold Limit Value (TLV):** The ACGIH recommended general limit for welding fume NOS (not otherwise specified) is 5 mg/m<sup>3</sup>. The ACGIH 1999 preface states: "The TLV-TWA should be used as guides in the control of health hazards and should not be used as firm lines between safe and dangerous concentrations." See Section V for specific fume constituents that may modify the TLV.

**EFFECTS OF OVEREXPOSURE** - Brazing may create one or more of the following health hazards:

**FUMES AND GASES** can be dangerous to your health.

**PRIMARY ROUTES OF ENTRY** are the respiratory system. Other possible routes are eyes, ingestion, and/or skin contact.

**PREEXISTING** respiratory or allergic conditions may be aggravated in some individuals (i.e. asthma, emphysema).

**SHORT TERM (ACUTE) OVEREXPOSURE** to welding fumes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. **PRIMARY ROUTE OF ENTRY** is the respiratory system.

**LONG TERM (CHRONIC) OVEREXPOSURE** is believed by some investigators to affect pulmonary functions. **PRIMARY ROUTE OF ENTRY** is the respiratory system.

See Section VII for precautions.

**EMERGENCY & FIRST AID PROCEDURES:** Call for medical aid. Employ first aid techniques recommended by The American Red Cross.

**INHALATION:** Remove to fresh air. If breathing is difficult, administer oxygen. If not breathing, begin artificial respiration.

If no detectable pulse, begin Cardiopulmonary Resuscitation. (CPR). Call for medical aid.

**SKIN:** Wash affected area with soap and water. If rash develops, see a physician.

**EYES:** Flush with a large amount of fresh water for at least 15 minutes. Get medical attention.

**INGESTION:** Seek medical attention.

### **CARCINOGENICITY**

**WELDING FUMES** (not otherwise specified) are considered to be carcinogenic defined with no further categorization by **NIOSH** and **IARC**.

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## **SECTION VII (PRECAUTION FOR SAFE HANDLING AND USE/APPLICABLE CONTROL MEASURES)**

**Steps to be taken if material is released or spilled:** Sweep up.

**Waste disposal method:** Dispose of in accordance with all federal state, and local regulations.

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## **SECTION VIII ( SPECIAL PROTECTION INFORMATION)**

**Read and understand the manufacturer's instructions and precautionary label on this product.**

See American National Standard Z49.1, Safety in Welding and Cutting, published by the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126 and OSHA Publication 2206 (29CFR 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for more detail on the following:

**Ventilation:** Use enough ventilation, local exhaust at the arc, or both, to keep the fumes and gases below the TLV's in the workers breathing zone and the general area. Train the welder to keep his head out of the fumes. Monitor fume levels and do not exceed permissible exposure limits or values.

**Respiratory Protection:** Use respirable fume respirator or air supplied respirator when brazing/welding in a confined space or where local exhaust or ventilation does not keep exposure below the TLV's.

**Eye Protection:** Wear appropriate brazing glasses with side shield.

**Protective Clothing:** Wear head, hand, and body protection which help to prevent injury. See ANSI Z49.1.

**Waste:** Dispose of any grinding dust and waste residues in accordance with EPA or local regulations. Plastic containers and cardboard packaging can be recycled.

**Storage:** Keep material sealed and dry before use. Keep remaining product sealed and dry.

Wash thoroughly after handling to remove all residue. Remove and professionally wash contaminated clothing before reuse.

### **SUPPLEMENTAL INFORMATION**

IARC: International Agency for the Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

NIOSH: National Institute for Occupational Safety and Health

NTP: National Toxicology Program

PEL: Permissible Exposure Limit

OSHA: U.S. Occupational Safety and Health Administration

TLV: Threshold Limit Value

CAS: Chemical Abstracts Service Registry Number

Exposure limits are subject to change. Contact ACGIH, OSHA, NIOSH, and IARC for current values.

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